US PTO

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In the claims:

1. (Original) A link element (10) for windshield wipers, which is adjoined by a wiper rod (28) and is manufactured out of a metal sheet (16) by means of stamping and bending, in which starting from a longitudinally aligned covering wall (40), at least one wall part of a side wall (38, 42) is comprised of a number of sheet metal layers produced by being bent inward by 180°, and a hanging device (32, 52, 54; 60; 58, 64) for a tension spring is fastened to the innermost sheet metal layer and protrudes into a free space (30) between side walls (38, 42), characterized in that a slot (52) lateral to the longitudinal direction (56) of the link element (10) is let into the innermost sheet metal layer from the bottom edge (50) and a pin (54) is inserted into this slot.

- 2. (Previously presented) The link element (10) according to claim 1, wherein the slot (52) and the covering wall (40) enclose an acute angle (φ) whose vertex points toward a linking end (34).
- 3. (Previously presented) The link element (10) claim 1, wherein the pin (54) is press-fitted and/or secured in detent fashion between the outer sheet metal layers of the side walls (38, 42).